



J P ENTERPRISES

**LAW TACTICAL FOLDER SCS
CONVERSION PACKAGE**

Product:
JPSCS2-LAW-K

CAUTION: REMOVE THE MAGAZINE AND VISUALLY CHECK THE CHAMBER TO ENSURE THAT YOUR FIREARM IS UNLOADED.

PARTS INCLUDED

- Law-compatible SCS slider
- Replacement guide rod screw
- Replacement O-rings
- Replacement snap ring
- SCS buffer retainer/spring
- Bolt carrier extension
- Two (2) spacer shims

This SCS adapter kit enables secure, reliable use of our Silent Captured spring with the Law Tactical folding stock adapter. This package includes all the

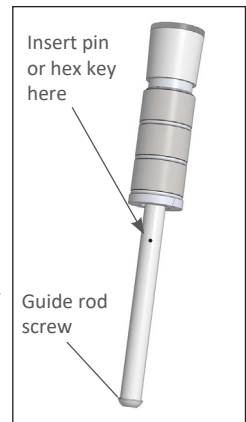
subcomponents required to convert your existing Silent Captured Spring for use with the Law adapter. Below, you will find reconfiguration instructions followed by installation instructions to accompany a new installation of a Law Tactical adaptor or replacement of the existing buffer components in your rifle with a Law Tactical adapter.

Before beginning, ensure that the Silent Captured Spring you're converting is a compatible GEN 2 model. Compatible models will have a 3-mass slider that is a bronze color similar to the one included in this kit. If your slider is black or supports more or less than three masses, it is not compatible.

Note that after continued use, you may notice surface wear on the Silent Captured Spring unit where it contacts the bolt carrier extension. This is normal cosmetic wear to the anodizing and will not affect the function or reliability of the system.

RECONFIGURATION INSTRUCTIONS

1. Compress the buffer spring by hand and grip the guide rod in a soft padded vise as shown to hold it compressed. Take care to grip the unit securely with the spring under tension in this way or it may take flight. Retain the mass slider by inserting an appropriately sized pin or hex key into the hole located near the center of the guide rod.
2. Remove the guide rod screw. You may need to break down thread locker if you cannot remove the screw easily. If the thread locker is too strong, apply heat with a propane torch to the guide rod while using a wrench to apply turning pressure to the guide rod screw.

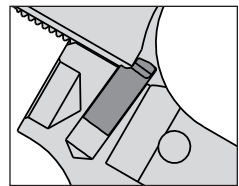


-
3. Slowly and carefully relax the spring and remove both the spring and buffer mass from the guide rod. The spring pressure is approximately 15 lbs., so point these components away from your face and others as a precaution in case they fly apart.
 4. Remove the snap ring from the SCS mass assembly by using the tip of a small screwdriver to pry up the end of the ring and slide it off the back side of slider. Once the tip is off, the ring should remove easily by working it in an unwinding fashion.
 5. Remove the masses from the slider and reassemble them onto the included Law-compatible slider. Assemble these in the same configuration as on the old slider with one O-ring between each mass. An O-ring should be positioned on every side of the weights except in the space between the weight and the snap ring. An extra set of O-rings is included in this kit if yours are showing degradation.
 6. Finish reassembling the mass slider by replacing the snap ring.
 7. Reassemble and re-secure the SCS unit using a hex key as you did in step 1. Clean the guide rod threads and screw with solvent and dry completely. Install the guide rod screw with thread locker and tighten the screw to 40-60 in-lbs. Some newer SCSs come with screws pre-loaded with thread locker. The pre-loaded thread locker is only reusable two or three times. If you need to apply thread locker, we recommend a semi-permanent product such as Loctite® 243.

During regular rifle maintenance, check the tightness of the hex head screws at the ends of the JPSCS. The rear screw should be installed with a permanent thread locker such as Loctite® 263. The front flange screw is better secured with a semi-permanent thread locker like Loctite® 243.

INSTALLATION INSTRUCTIONS: NEW LAW FOLDER INSTALL

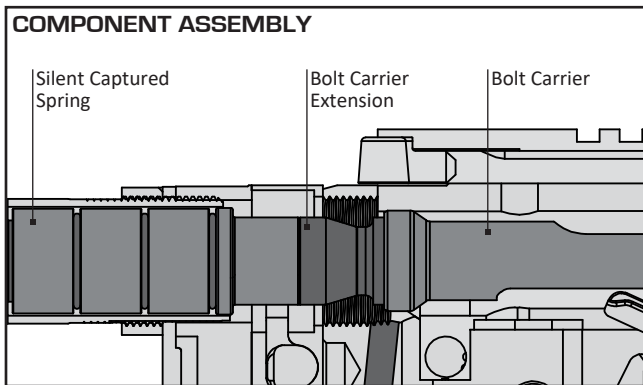
1. Install Law Tactical folder according to the included directions until you reach the buffer tube installation.
2. Thread the buffer tube into the LAW folder and insert the JP Buffer Retainer Pin and spring as shown. The protruding fin should run parallel with the length of the rifle. The lower notch of the pin should rest under the lip of the buffer tube. The buffer tube should thread in far enough to retain the buffer retainer pin while allowing it to move freely when depressed.
3. Insert the SCS into the buffer tube so that it clicks past the buffer retainer pin just as you would with a Mil-Spec buffer and spring.



-
- Once installed, the SCS should be retained securely between the buffer retainer pin and the rear of the buffer tube with some slight pre-compression of the SCS spring itself. If this is not the case and there is free back-and-forth movement of the SCS in the buffer tube, this must be remedied before continuing with the installation.

If the SCS moves freely in the buffer tube, begin by attempting another full rotation of the buffer tube. If this is not possible, then the SCS must be shimmed. Depress the buffer retainer pin, and remove the SCS unit. Insert one of the included shims and test for movement again. If there is still movement, insert the second shim. If this still does not remedy the free movement, your buffer tube is likely out of spec. Always use the least amount of shimming possible.

- Reattach your upper receiver and secure it by pressing in the takedown pins.
- Fold the stock and insert the bolt carrier extension into the rear of the bolt carrier.
- Close the stock and test function. Pull the charging handle to the rear to verify that the operating system cycles without obstruction. Then, ensure the bolt catch stops the bolt carrier group.



INSTALLATION INSTRUCTIONS: EXISTING LAW FOLDER

- Depress the buffer retainer pin and remove the current buffer and spring.
- While wearing eye protection**, back out the buffer tube and remove the Mil-Spec buffer retainer pin. **Keep a finger on the buffer retainer pin while you remove the buffer tube. The pin is under tension and will eject once no longer retained by the buffer tube.**
- Install the JP Buffer Retainer Pin and reinstall the buffer tube. Follow steps 2-5 above.

-
4. Remove the original bolt carrier extension and replace it with the supplied JP extension.
 5. Close the stock and test the function. Pull the charging handle to the rear to verify that the operating system cycles without obstruction. Then, ensure the bolt catch stops the bolt carrier group.

THANKS FOR YOUR BUSINESS!