



## PCC HAND GUARD WEIGHT KIT FOR MK III HAND GUARDS

### PARTS INCLUDED

- Two (2) hand guard weight halves
- Four (4) roll pins (installed)
- Six (6) 10-32 x 1/4" set screw

**CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO MAKE SURE THAT FIREARM IS UNLOADED.**

The JP PCC Hand Guard Weight mounts beneath any JP MK III Hand Guard to provide a significant reduction to felt recoil and more reliable double-taps with your pistol caliber carbine. This weight is designed for PCCs and will not mount to a gas gun like and AR-15 unless it can be placed in front of the gas block.

### INSTALLATION INSTRUCTIONS

1. Place two halves of hand guard weight together around your barrel behind your muzzle treatment.
2. Apply Loctite Blue 242 to four of the included set screws and install two each into the weight halves.
3. Slide the weight down your barrel to your desired location while accounting for the following position/rotation limitations:
  - The four installed set screw must be accessible with a hex key through the holes/slots of the hand guard.
  - Each weight half has two recoil divots, which must be cleanly aligned with two corresponding 10-32 holes in the hand guard for the final step of these instructions. For Signature tubes, these holes are only at the 6:00 position. For Rapid Configuration tubes, corresponding holes are available at any of the eight mounting positions of the tube. Do not install the remaining two set screws into the hand guard prior to expanding the weight or you may strip the holes in the hand guard.
  - Placing the weight as close to the receivers as possible will provide the best recoil reduction with the least impact to transitions or "swing feel" of the rifle.

4. Turn in the four set screws in an alternating pattern of roughly one rotation per screw at a time. The screws will drive the weight halves apart and clamp them against the hand guard interior.
5. Once the weight halves are clamped, apply Loctite Blue 242 to the remaining two set screws. Install these into the aligned 10-32 holes of the hand guard until they bottom in the recoil dimples on one of the weights. These screws will act as recoil lugs and should sit near or below flush if the weight is properly aligned to the tube.

**THANKS FOR YOUR BUSINESS!**

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## PCC HAND GUARD WEIGHT

