



## COMPLETE UPPER RECEIVER KIT

GMR-15 9mm Carbine

**CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO ENSURE THAT FIREARM IS UNLOADED.**

The JP GMR-15™ complete upper receiver assembly is the key to integrating the innovative JP side-charge system into your next 9mm carbine build. Machined from billet 7075-T6 aluminum, this upper receiver will be compatible with any 9mm lower receiver with Mil-spec receiver dimensions such as our GMR-15™ lower receiver.

As the most distinct feature of this kit, the side-charging system merits explanation in order to achieve optimal usage. To disassemble the charging system, begin by extracting the bolt assembly. Then, move the charging handle assembly to the rear where there is a takedown notch. With the handle held out, lift the charging handle slider off the receiver rail through this notch. To reassemble, lift the handle away from the charging handle slider assembly. Then, lower the slider into the takedown notch of the receiver rail and slide it forward until it comes to a stop in the forward position.

Once your 9mm carbine is assembled with this kit, you will be able to lock the rifle action open without a magazine using either the standard top charging handle or the side-charging handle. For the latter, use one of the following techniques:

**Method 1:** Hold the rifle with your right hand on the pistol grip and your finger out of the trigger guard. With your left hand, pull the action open all the way to the rear. When the action reaches the end of travel, use the middle finger of your left hand to actuate the bolt catch lever by pressing in at the bottom. With a little practice, this is a very fast manual lock back technique that allows you to retain your shooting/control grip on the weapon.

**Method 2:** This technique is preferable if you have small hands and can't reach the bolt stop with your middle finger while holding the charge handle to the rear. Begin by securing the rifle buttstock under your right arm. Pull the action all the way to the rear using the charging handle. Reach underneath the rifle and cup the magazine well with your right hand, and then use the index finger of your right hand to actuate the bolt stop.

**THANKS FOR YOUR BUSINESS!**