



CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO ENSURE THAT FIREARM IS UNLOADED.

The **JP Ambidextrous Magazine Catch (JPAMC)** is a drop-in component compatible with any lower receiver that accepts a standard, Mil-spec magazine catch. This installation assumes replacement of an existing magazine release and the reuse of the original button and spring. If you are installing the JPAMC in a stripped receiver, you will need to obtain the spring and button separately. These are readily available individually or as part of a general lower receiver parts kit.

INSTALLATION INSTRUCTIONS

1. Remove the existing magazine catch by depressing the button as far as it will go with either your finger or a punch, if you prefer.
2. On the opposite side of the receiver, rotate the magazine catch counterclockwise to un-thread it from the button.
3. Remove the magazine catch from the receiver while keeping the original button and internal spring in place.
4. With the button still depressed, insert the JPAMC into the receiver and thread the bolt end clockwise into the button.

The exact depth needed will depend on your receiver. For a forged lower, 9-10 rotations should be about right to put the threaded boss just under flush with the button. However, in large-frame receivers, it may need to sit much lower in the button.

The button should protrude from the lower about 3/16" or so to allow for proper travel. Ensure function with both sides of the release using a magazine. The magazine should drop free with either side depressed without hanging up on the catch.