

ENTERPRISES

Product:

Page: 1/1

JPOINT MOUNTING ADAPTER

Melt-in shotgun rib mounting for Remington Rem-Choke full profile barrels

PARTS INCLUDED

- JPoint mounting adaptor
- Two (2) M4 x 7mm button socket cap screws

CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO ENSURE THAT FIREARM IS UNLOADED.

The installation of the JPA-SG requires the use of Loctite® 380, which is a cyanoacrylate superglue that is both shock and heat resistant. It will bond the mount securely to the barrel and will tolerate a considerable amount of recoil. Loctite® 380 is readily available from multiple sources.

Begin by checking the bottom edges of the JPA-SG adapter's radius for burrs that may prevent the mount from fitting flush on the barrel. In order to allow maximum surface area in contact with the barrel, the mount comes to a fine edge at the bottom and can be easily deformed. A burr or ding on this edge will prevent the adhesive from bonding to the barrel and must be removed with a file or deburring tool.

Mount the JPoint sight on the block and trim the screws to eliminate any protrusion from the bottom of the block. The mounting screws should be just a bit shorter than the holes to allow for some bleed-in of the adhesive. Cut out a section of the barrel's rib about .020 larger than the JPoint sight in the third section of the rib forward of the receiver. The front of the cut should be close to the rib support post.

Degrease the bottom of the block and the mounting surface of the barrel. Next, use Loctite® 380 to glue the block to the barrel. The set time for the adhesive is very short about 20 seconds—so be sure to do a trial positioning before using the glue. Take care not to use so much of the Loctite® 380 that the holes in the adapter become too clogged with it making the insertion of the screws impossible.

THANKS FOR YOUR BUSINESS!